

Power for Wireless H₂ Sensor Network

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Interdisciplinary Microsystems Group

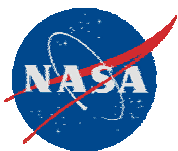
Power Management Group

Department of Electrical and Computer Engineering

University of Florida

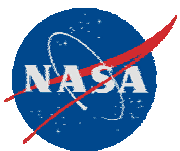
Start Date = 9/30/2004

Planned Completion = 8/2/2006



Research Goals and Objectives

- To develop a power source for a wireless hydrogen sensor network using a multi-source energy harvester that harvests vibrational energy for operation during 'dark' conditions and optical (solar) energy for operation during 'light' conditions.
- To design and fabricate a power processor that extracts energy from a photovoltaic and a vibration energy harvester and delivers the energy to a reservoir that supports a self-powered hydrogen sensor network.

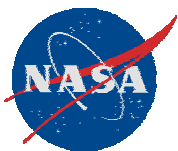


Relevance to Current State-of-the-Art

- Current battery technologies have a limited shelflife ~ few years.
- Reclamation of solar radiation is limited to applications with direct exposure.
- Vibrational energy occurs in many structural and mechanical systems.
 - Ambulatory sources [Lakic 1988, Kymissis 1998, Amirtharajah 1998, Antaki 1995, Pelrine 2001].
 - Ground vibrations and vibrating equipment [Roundy 2004, Roundy 2003, Glynne-Jones 2001].
- Goal: Dual-source power harvester to harvest vibrational and solar energy.

Relevance to NASA

- Since a NASA objective is to achieve long (10 year) operating life with minimal maintenance, a wireless system implies both wireless data transmission as well as wireless power generation.



Budget, Schedule and Deliverables

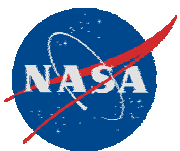
- Milestones

- **1st Quarter:** Design photovoltaic power processor. Fabricate MEMS piezogenerator.
- **2nd Quarter:** Fabricate and test photovoltaic power processor. Test piezogenerator.
- **3rd Quarter:** Design, fabricate, and test vibration power processor. Package piezogenerator.
- **4th Quarter:** Synthesize multi-input power processor; test photovoltaic and vibration power processors with photovoltaic and piezoelectric generators, sensors, and power transmitters.

- Products and Deliverables

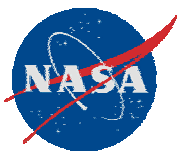
- **1st Quarter:** Quarterly report describing circuits and design optimization tools for photovoltaic power processors; schematics and operation waveforms.
- **2nd Quarter:** Photovoltaic power processor prototype and test data; quarterly report
- **3rd Quarter:** Vibration power processor prototype and test data; quarterly report.
- **4th Quarter:** Final report describing updates for previous quarterly reports; circuit synthesis and operation of multi-input power processors; results of integrated system tests; final review meeting.

	1 st Quarter	2 st Quarter	3 st Quarter	4 st Quarter
Expenditures-Nishida	\$17,500	\$17,500	\$17,500	\$17,500
Expenditures-Ngo	\$17,500	\$17,500	\$17,500	\$17,500



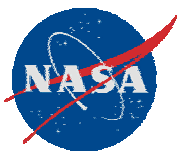
Anticipated Technology End Use

- Multi-energy source power harvester for wireless hydrogen sensor network
- Local ambient energy reclamation to power wireless sensors
 - Condition-based maintenance
 - Structural monitoring
 - Surveillance

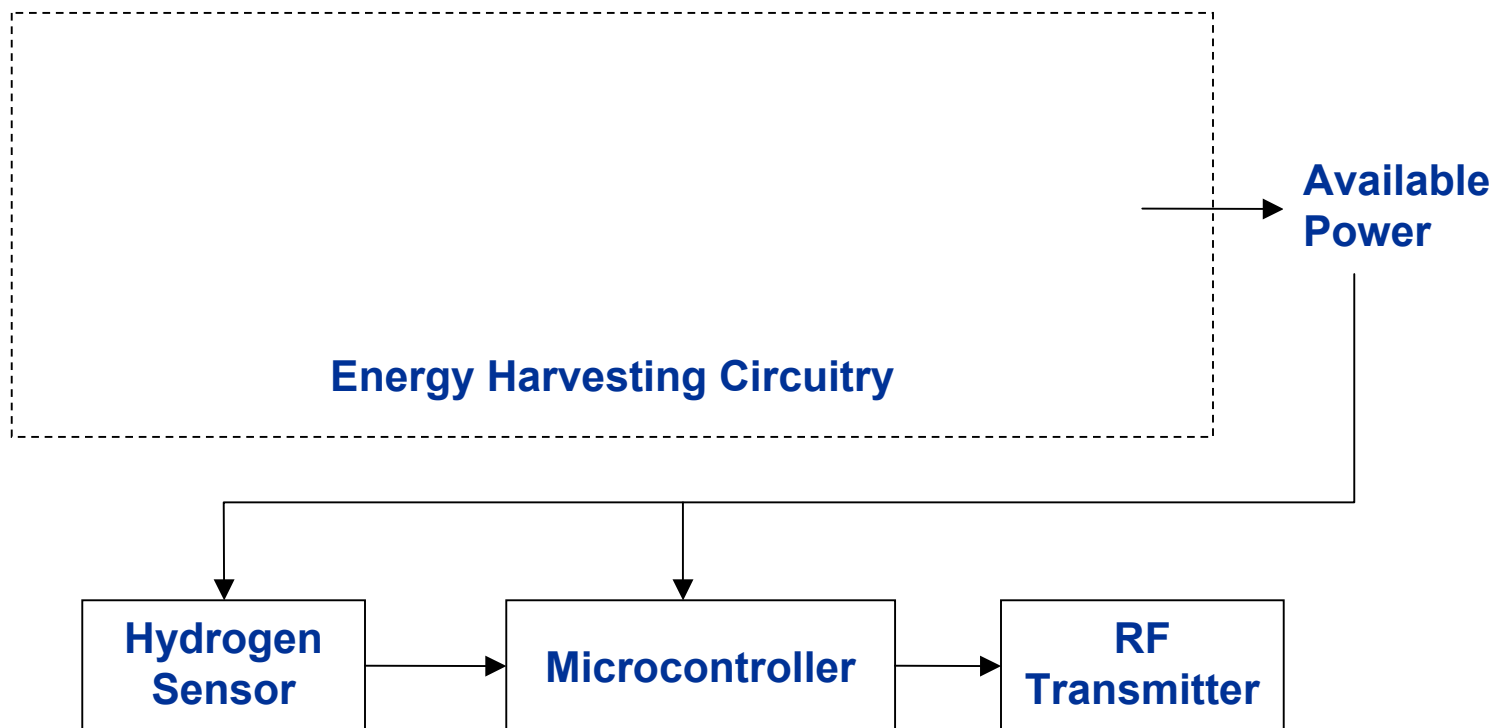


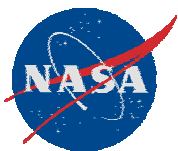
Accomplishments and Results

- Power consumption for wireless sensor controller modeled.
- Solar cell power processor designed, fabricated, and tested.
- Vibration piezogenerator power processor designed, fabricated, and tested.
- Electromechanical model formulated for piezoelectric composite beam.
- Scaling theory for micro PZT generators developed and verified using FEM.
- MEMS piezogenerator test structures designed and process flow developed.
- Fabrication of MEMS piezogenerator test structures 70% completed.



System Overview— Power for Wireless H₂ Sensor Network





Power Budget

Microcontroller & Wireless

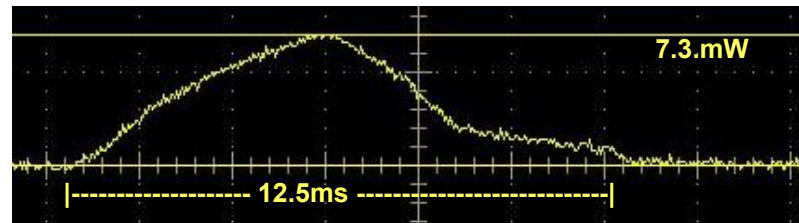
Event	Average Power	Length in Time
Initialization	3.07 mW	12.5ms
Sense Data	2.5 μ W	0.3 ms per bit
Transmit 1	261 μ W	0.5ms per bit
Transmit 0	2.5 μ W	0.5ms per bit
Remain Idle	2.5 μ W	Variable

- Includes Power for RF Transmission
- Power to transmit a data pattern depends on the data pattern. The long fall time is due to the oscillator not reaching steady state.

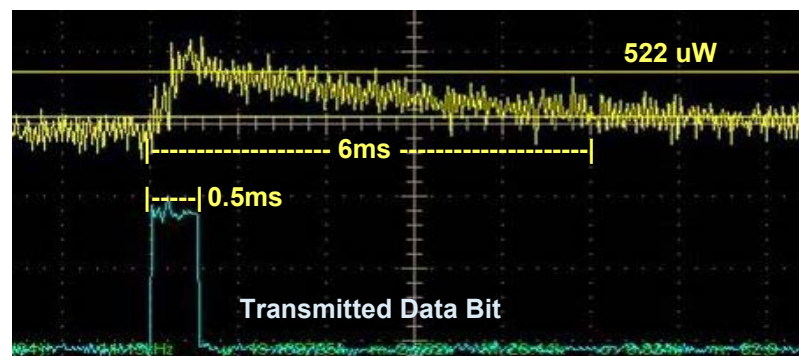
Sensor

Hydrogen Level	Resistance	Average Power
0 ppm	1563 Ohms	84 μ W
500 ppm	1500 Ohms	88.6 μ W

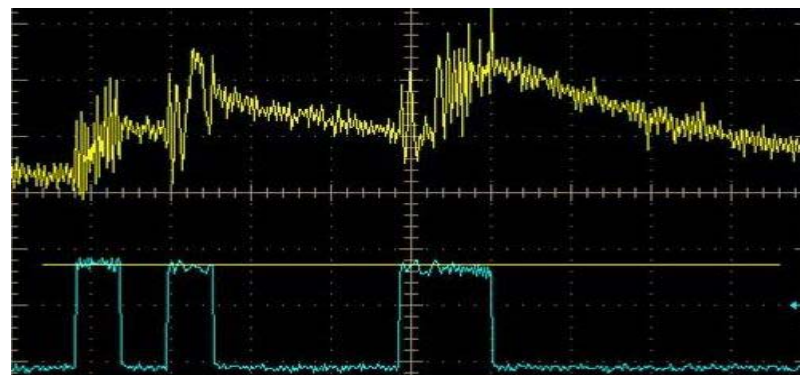
- Includes Power for Biasing Circuit



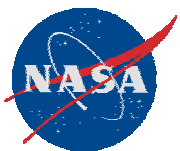
Initialization Power



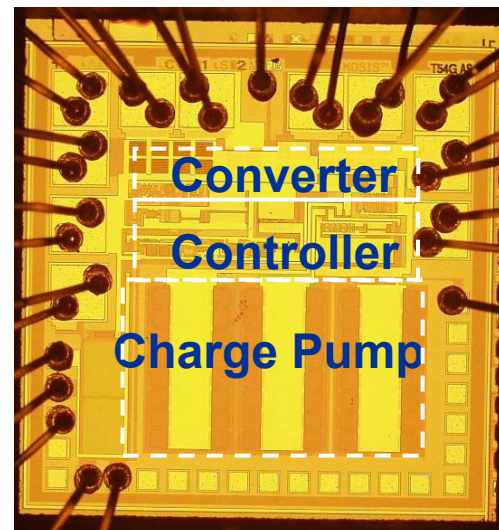
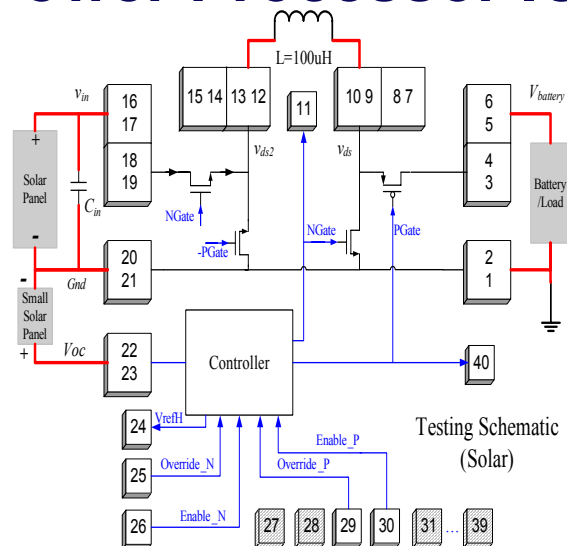
Power to Send 1 bit



Power to Send Data Pattern

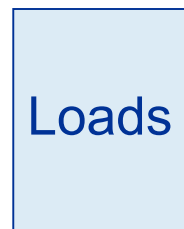
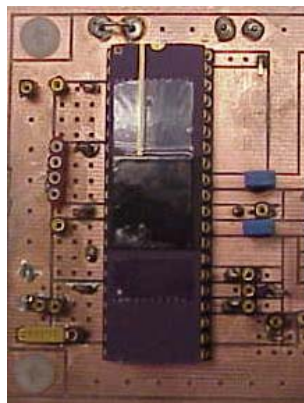
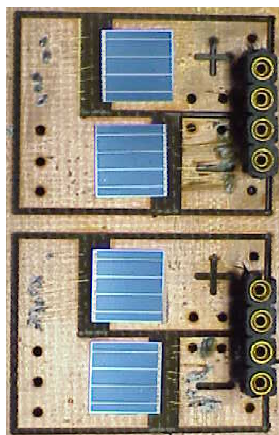


Power Processor IC (Solar): IC & test configuration



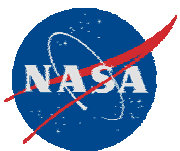
1.5mm

Prototype Test Boards:

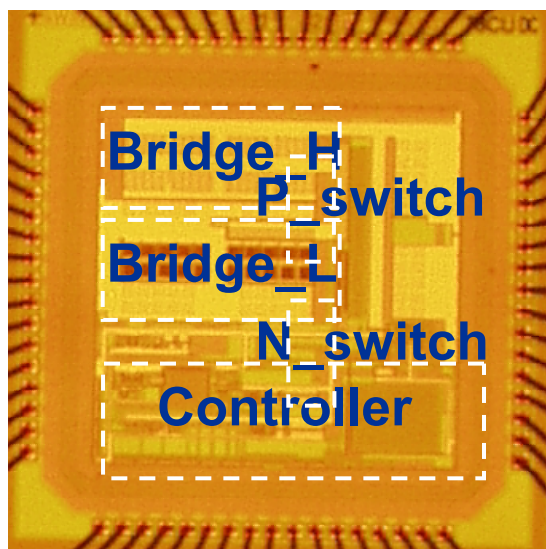
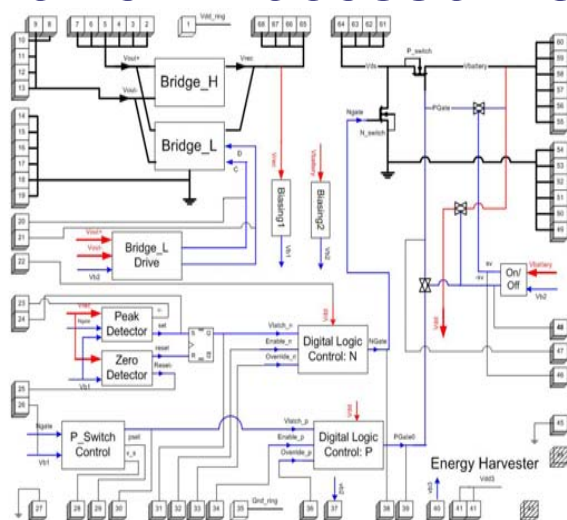


Power processor

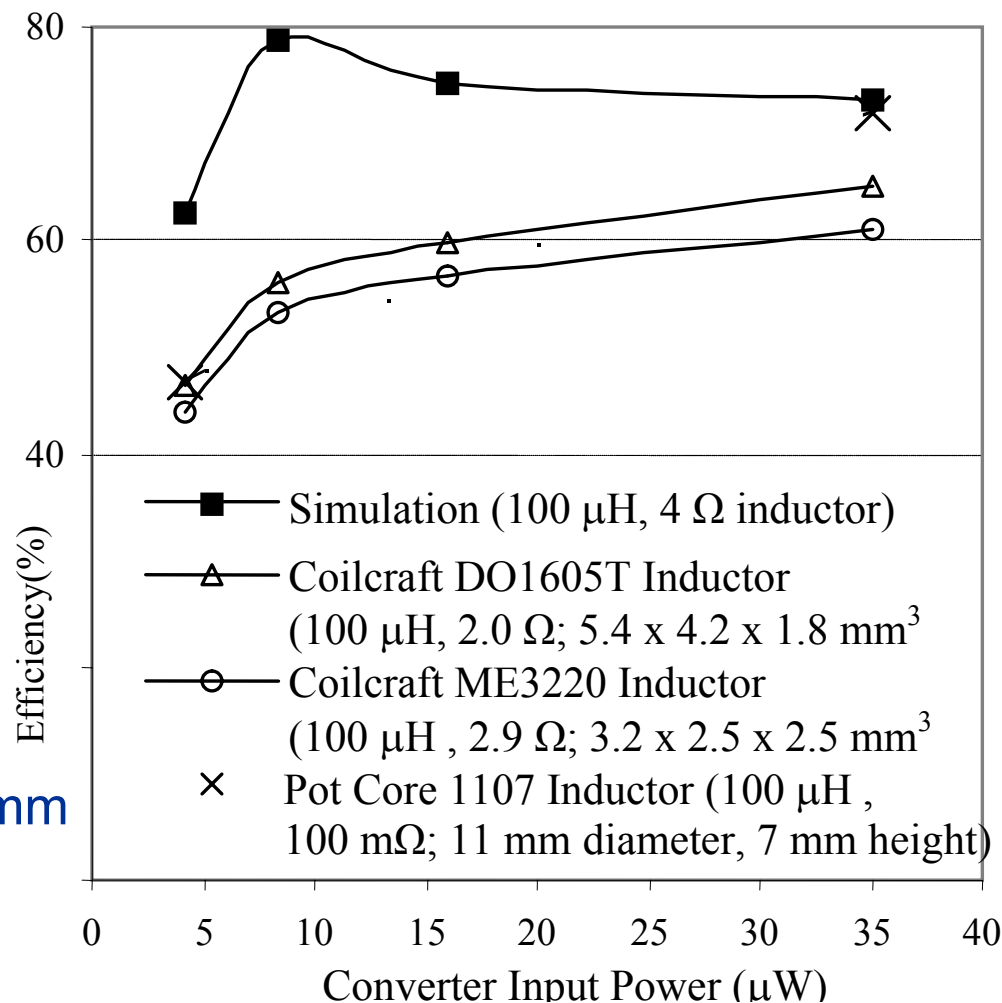
- The processor successfully delivered sufficient power for wireless H₂ sensor.

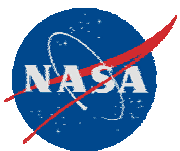


Power Processor IC (Vibration): IC & test configuration



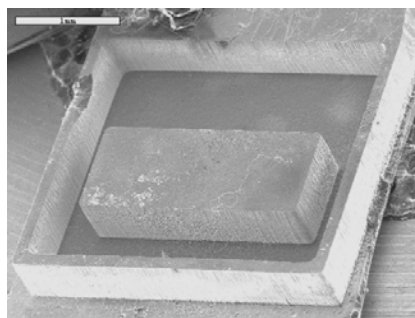
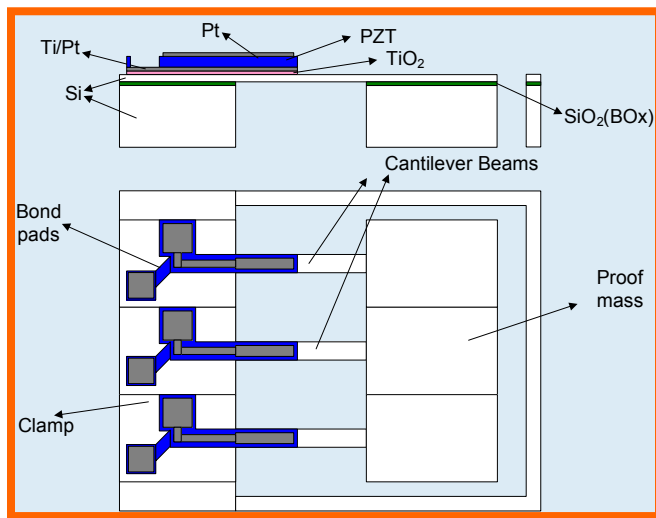
2.1mm



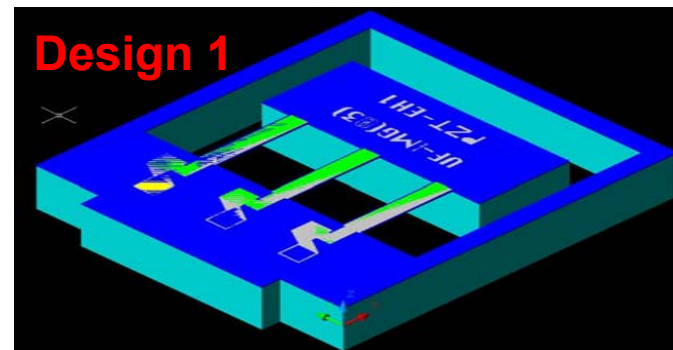


MEMS Piezocantilevers

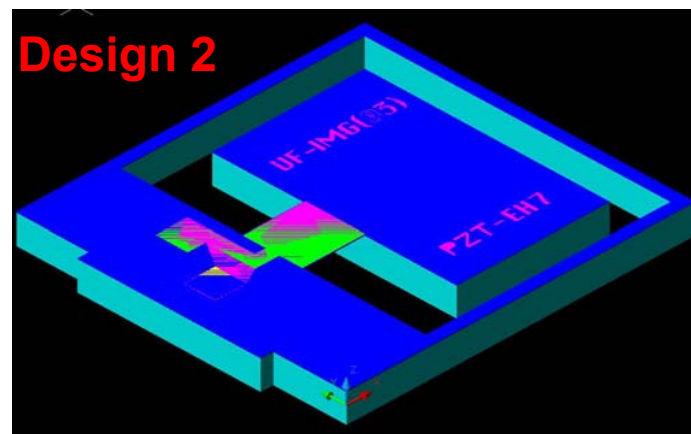
- Predicted output
 - varies with g's and freq
 - 110 $\mu\text{W/cc}$ (50 $\mu\text{W/gm}$) for 1g, 100 Hz
- Fabrication 70% complete



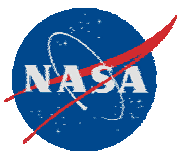
Bottom proof mass



1 mm X 200 μm X 12 μm cantilever beams
1 mm X 800 μm X 500 μm proof mass

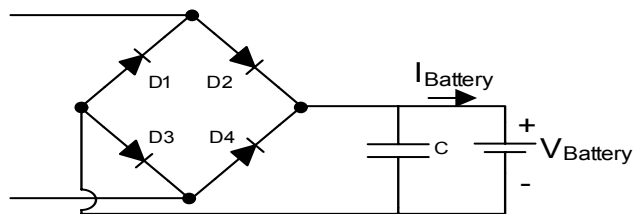


1 mm X 1 mm X 12 μm cantilever beams
2.5 mm X 4 mm X 500 μm proof mass



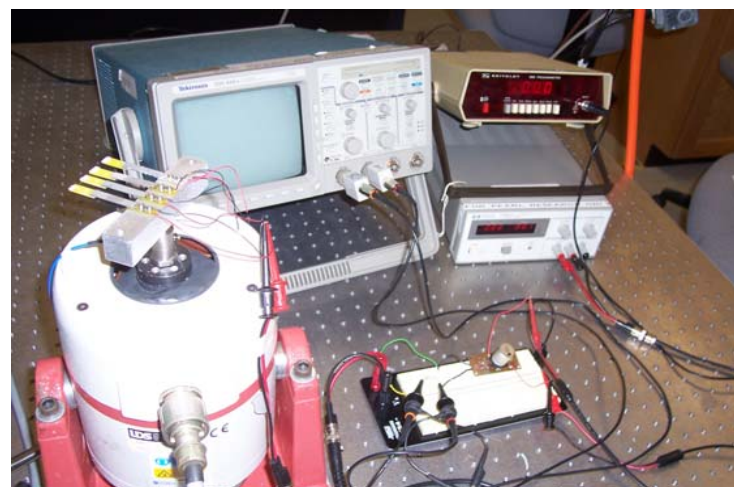
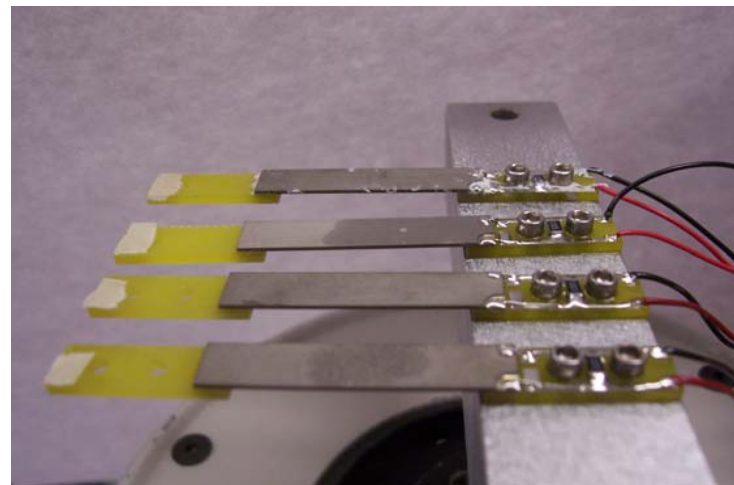
Mesoscale Piezocantilevers

Length of shim	1.25 in
Width of shim	0.25 in
Thickness of shim	4 mil
Length of PZT	1.25 in
Width of PZT	0.25 in
Thickness of PZT	7.5 mil

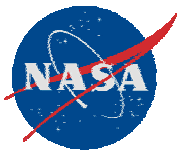


**Direct
Charging
Circuit**

PSI PZT-5A Bimorphs

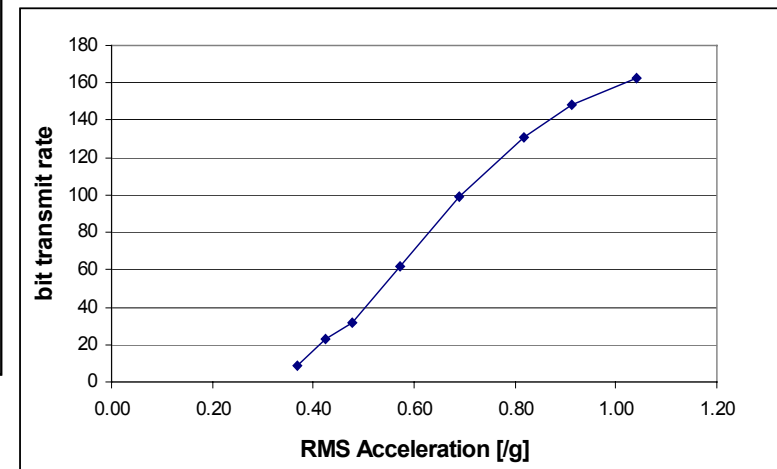
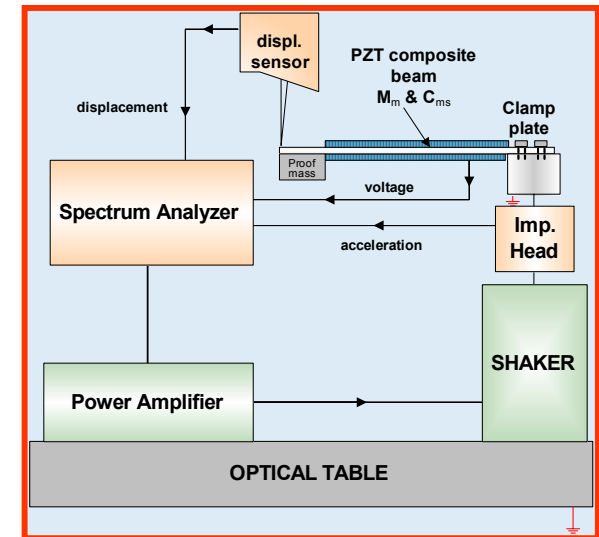
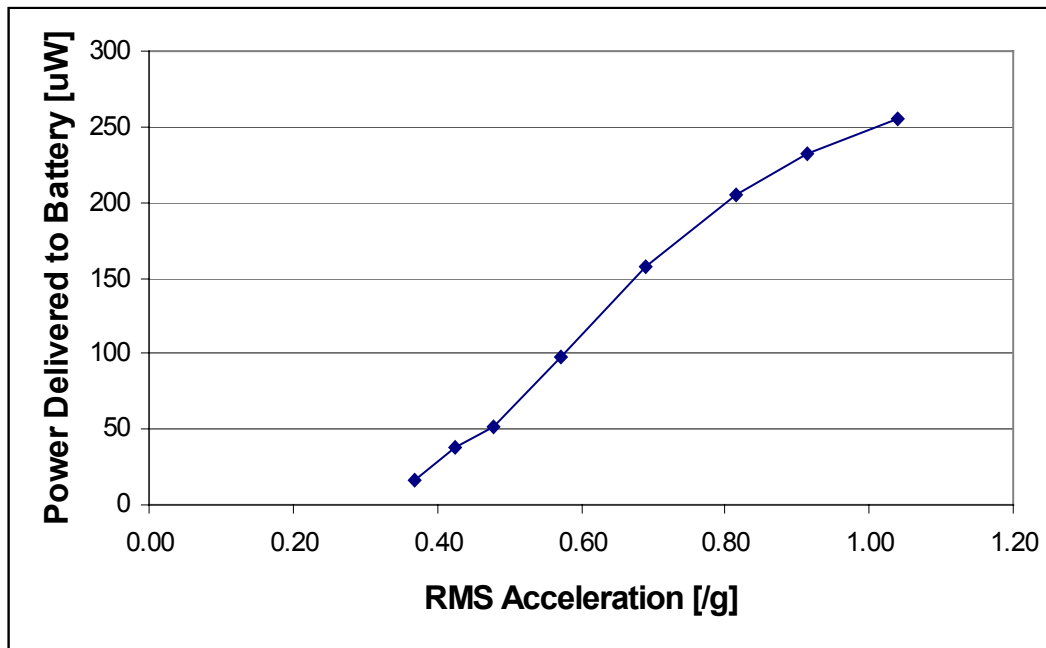


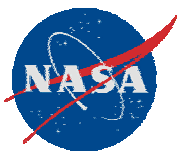
Shaker



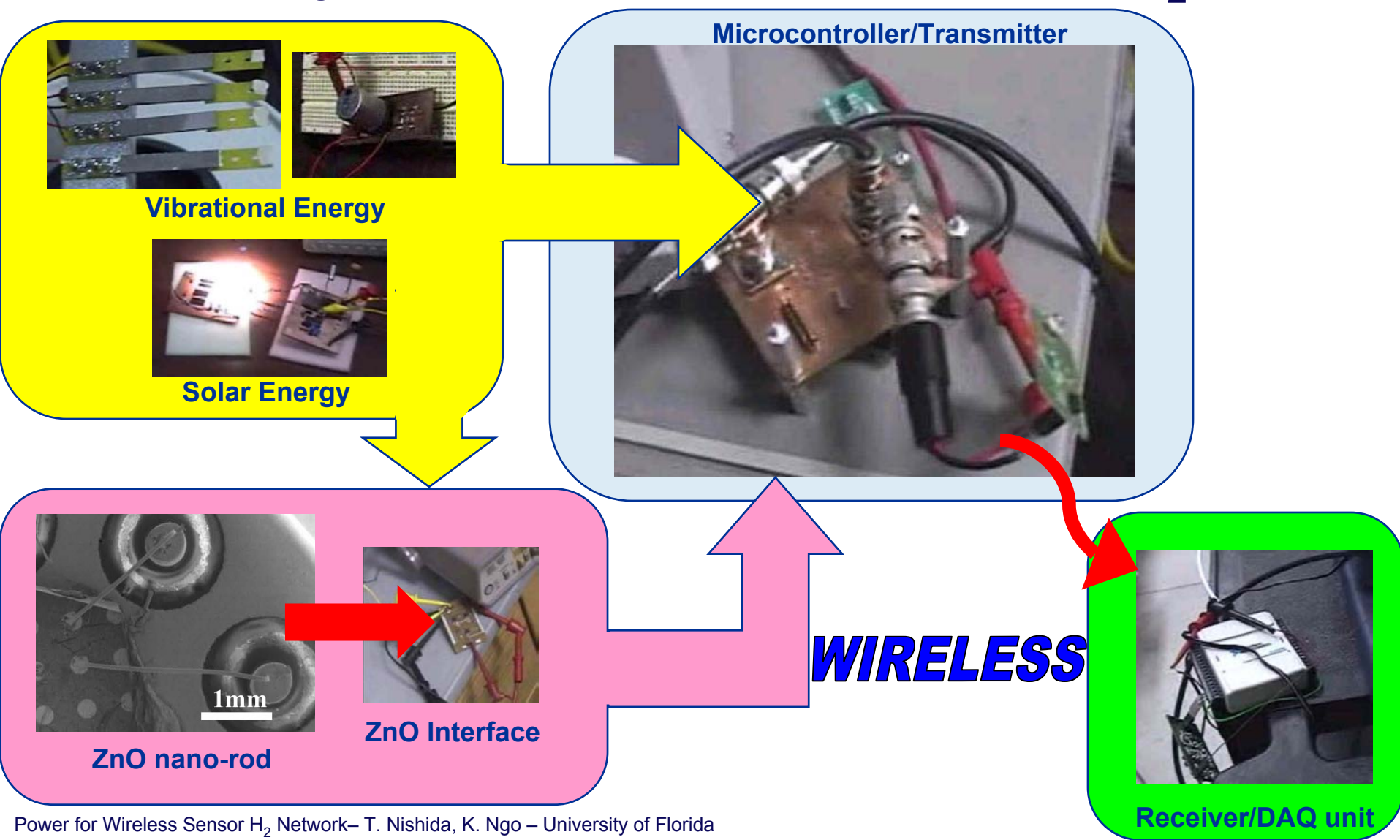
Mesoscale Piezocantilevers

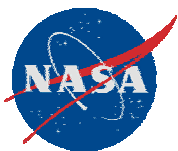
- Vibrational energy harvested per mesoscale bimorph piezocantilever
- Sufficient energy to transmit data





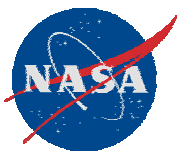
First Prototype Tests—Power for Wireless H₂ Sensor





Future Plans

- Continue MEMS piezocantilever device fabrication
- Characterize MEMS piezocantilever
 - Lumped element parameter extraction
 - Comparison with FEM and analytical model
 - Power and voltage measurements
 - Comparison with LEM model
- Demonstrate energy reclamation with power processor
- Develop packaging for multi-power source for wireless hydrogen sensor network



Acknowledgements

- NASA Hydrogen Research Initiative at Florida Universities
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 - Shengwen Xu
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